

1812 HOT KNIFE L - SEALER	
SEAL HEAD COMPONENTS	part #
Actuator Adjuster Bolts 1/4-20 Bolt 3" Long	
Actuator Arm (Threaded Rod Above Seal & Magnet Switches)	10-36227-01
Bearing Flange, Seal Head	560-70-10-02
Bearing, Seal Head	560-70-21
Blade, side and heater assembly	10-54846-10
Blade, front and heater assembly	10-54846-20
Film Holddowns Side	
Film Holddowns Front	
Rtv Cement For Transite Strip	573-10-02-01
Shoulder Bolts for Film Holddowns	10-16449
Springs for Holddowns	562-72-29
Transite Strip Between Seal Wires and Head 40" Cut To Fit	10-16041-18
PERFERATOR PARTS	part #
Perferator wheel with pins	10-41863
Perferator wheel no pins	10-50560
Collars for above	557-07-08
Bottom bar	10-41860-01
Top bar	10-41875-01
Springs	562-70-68
Brackets	10-50315
DOOR CLOSER COMPONENTS	part #
Closer Assembly	10-40083
Bracket (On Seal Head)	10-50175
Spring (External Assist Spring)	562-70-29-01

SEAL PAD COMPONENTS	part #
Bolts, Seal Pad Spring Holder Bolts	521-64-71-02
Complete Assmy (Pad Holder, Tape, Pads, Springs, Keepers 1812	10-53112
Nut, Lock	546-57-08
Seal Pad 1" Foam 36" Long	10-50588-05
Spring, (NEW)	562-72-66
Teflon Sleeve Material (9 yard Length Cut to Fit)	573-56-64
Teflon Tape 3/4" 10 Yard Roll	573-56-69
Teflon Tape 3/4" 36 Yard Roll	573-56-17-01
Teflon Tape 2 1/2" 9 Yard Roll	573-56-68
Washer, Left Side Of Front Pad (2 Required)	548-24-30
Washer, Right Side Of Front Pad	548-24-25
CHASSIS MOUNTED COMPONENTS	part #
Film Cradle Roller	10-36458-03
Locking Tab For Separator Tray	10-50216
Magnet	640-40-09
Magnet Contact Plate (On Seal Head)	10-50256
Seal Area Table Assembly	10-53110
Separator Tray (Product Loading Tray)	10-50209
Lift screw with plastic knob (tray height adjuster)	10-40029
receiver for lift screw above	10-50218
ELECTRICAL COMPONENTS	part #
Diodes Assembly Mounts On Thermostat (with harness)	10-50270
Fuse 1 Amp	600-62-27
Fuse 1.5 Amp	600-62-03
Fuse 20 amp	600-62-06
FUSE HOLDER & CAP	10-21634
Fuse Holder Main fuse 20 amp	10-21634
Lamp Red	625-60-29
Switch, MICRO SPDT for Magnet and Conveyor	610-18-22
Relay Solid State	610-50-44
Switch, On/Off Tunnel and Sealer	610-14-30
Terminal Jumper	600-54-01
Terminal Strip	600-50-62
Thermocouple (for digital thermostat)	610-22-29
Thermostat (with probe) (TUNNEL)	610-22-09
Thermostat Digital	610-22-28
Timer, Conveyor & Magnet	10-54180-90

TUNNEL COMPONENTS	part #
Bearing, Drive Roller	560-70-21
Belt, Conveyor	10-50065
Block, insulator for motor	10-50051
Chain	562-30-18
Conveyor Motor Brushes (KIT 2 per Motor)	640-45-07-03-K
Curtains Inner	10-50079-01
Curtains Outer	10-50079-02
Flange, Bearing Holder (4 Required)	560-70-10-02
Heater Element, Hot Plate Under Belt	640-60-60
Heater Element, Main Tunnel	640-60-66
Insulation	502-70-03
Master Link	562-30-17
Blower wheel (squirrel cage) NOTE: BUSHING MUST BE ADDED	620-52-05
Bushing for blower wheel	10-19891
Motor Blower (Insulator Block)	10-50051
Motor Blower (ONLY)	615-20-51
Motor Conveyor	615-42-21
Motor, Blower Assembly	10-40500
Plate, hot	10-50055
Power cord with plug 12/3	605-73-21
Ramp, hot belt	10-50056
Screws for ramp (2)	538-23-12-13
Roller Drive	10-50311
Roller Idler	10-50312
Speed Controller, Conveyor	10-54341
Sprocket, Conveyor Motor	10-19687
Sprocket, Drive Roller	10-50247
SEALER CONVEYOR COMPONENTS	part #
Bearing, Drive Roller Front	10-40235-02
Bearing, Drive Roller Rear	10-40235-01
Bearing, Idler Roller (2 per roller)	560-67-03
Belt, Conveyor Sealer	10-40243-03
Bracket, Idler Roller (Front)	10-40226-01
Bracket, Idler Roller (Rear)	10-40226-02
Chain	562-30-18
Conveyor Assembly	10-56940
Link (Master)	562-30-17
Motor Brushes (2 per kit)	640-45-07-03-K
Motor Conveyor (with wire and connector)	10-40249
Motor Conveter	615-42-24
Roller Drive	10-56975
Roller Drive Shaft	10-56979
Roller, Idler	10-40216-03
Roller, Idler Shaft	10-40215-03
Speed Controller (Conveyor)	10-54341
Sprocket, Motor	10-19687
Sprocket, Roller	10-56985