

2016 SEALER	
COMPONENTS ON SEAL ARM ASSEMBLY	
	part #
2016 SINGLE SEAL WIRE (sold in six packs)	10-41690-22
BEARINGS, SEAL HEAD PIVOT BEARINGS	560-70-21
BOLTS, ADJUSTERS FOR mag/seal wire micro switches	527-65-40-01
BRASS NUT FOR ANCHOR SCREW AND POST	545-24-20-30
BRASS SCREW (seal wire anchor bolt mounted in tensioner)	524-24-71-30
PLASTIC WASHERS (brass post mounting insulators)	548-24-13
SEAL HEAD COMPLETE	10-54356
SEAL WIRE CONNECTOR BLOCK IN TENSIONER	10-54409
SEAL WIRE CONNECTOR KIT	10-16201
SPRING, FOR TENSIONER ASSMY	562-70-17
STUD FOR SPRING MOUNTING	10-04613-01
THUMB NUT, BLACK PLASTIC (attaches seal wires)	568-03-03
TRANSITE INSULATOR 40" LENGTHS (under seal wires)	10-16041-18
WASHER, BRASS (under thumb nut & scew above)	548-24-19
FILM HOLDDOWNS	
	part #
FILM HOLDDOWN, COMPLETE FRONT	10-54421
FILM HOLDDOWN, COMPLETE SIDE	10-54423
SPRING FOR HOLDDOWNS	562-72-19
CLOSER (DOOR) ASSEMBLY	
	part #
CLOSER ASSEMBLY	10-40083
SPRING, ASISST	562-70-29-01
SEAL PAD ASSEMBLY COMPONENTS	
	part #
2016 SEAL PAD ASSEMBLY	10-54298
MACHINE SCREW	521-64-71-02
NYLOCK NUT	567-57-08
SEAL BED COMPONENTS	
SEAL BED SPRING	562-72-64
SEAL PAD 1" FOAM 36" LENGTH	10-50588-05
SEAL PAD 1" FOAM 45" LENGTH	10-50588-06
TEFLON SLEEVE MATERIAL 12" X 9 YARDS	573-56-64
TEFLON TAPE 2 1/2" 9 YARD ROLL	573-56-68
TEFLON TAPE 3/4" 36 YARD ROLL	573-56-17-01
TEFLON TAPE 3/4" 10 YARD ROLL	573-56-69
WASHER	548-72-64

MAGNET ASSEMBLY COMPONENTS		part #
BRACKET, MAGNET HOLDER		10-54244
MAGNET, 90V DC		640-40-09
CONVEYOR ASSEMBLY COMPONENTS MTB MODELS		part #
CONVEYOR ASSEMBLY COMPLETE		10-54242
BELT, CONVEYOR W/ LACING & CONNECTOR ROD		10-40243-02
BELT, TIMING		562-32-06
BRUSHES GLEASON/AVERY INCLUDES SPRINGS (2 IN A KIT)		640-45-07-03-K
CRANK HANDLE		10-40133-20
DRIVE ROLLER	ASSEMBLY	10-40241-20
DRIVE ROLLER	ROLLER	10-40220-02
DRIVE ROLLER	SHAFT	10-40236-02
DRIVE ROLLER BEARING (PULLEY SIDE)		10-40235-01
DRIVE ROLLER BUSHING (FRONT SIDE)		10-40235-01
DRIVE ROLLER SPROCKET		10-40260
IDLER ROLLER (sleeve only, requires shaft & bushings)		10-40216-02
IDLER ROLLER ADJUSTER BOLT- L - BRACKET FRONT		10-40226-01
IDLER ROLLER ADJUSTER BOLT- L - BRACKET REAR		10-40226-02
IDLER ROLLER BUSHINGS		560-67-03
IDLER ROLLER SHAFT		10-40215-02
LIFT ROD, (on scissor jack replace w/ lift screw as a set)		10-40237
LIFT SCREW (threaded rod for crank handle)		10-40238-02
LIFT SCREW BUSHING, BRASS		557-07-09
LIFT SCREW COLLAR		560-50-44
MOTOR, CONVEYOR		615-42-24
SPROCKET, MOTOR		10-40274
GSM MODEL PRODUCT TRAY COMPONENTS		part #
FOR MODELS WITHOUT CONVEYOR		
BASE, FOR SLOTTED TUBE, BOLTS TO TRAY UNDERSIDE		10-40027
BOTTOM BASE THREADED, BOLTS TO SEALER CHASIS		10-40031
LIFT SCREW W/ PLASTIC KNOB (tray height adjuster)		10-40029
LOADING TRAY ASSY, W/O SPRING OR LIFT SCREW		10-40008
SPRING		562-72-43
TRAY, LOADING		10-40028
TUBE, SLOTTED ANGLE		10-40030

SEAL WIRE TEMP & BALANCE CONTROL	part #
LIMIT SWITCH (MONITOR WIRE)	610-18-23
KNOB, FOR MONITOR WIRE	568-30-02
MONITOR WIRE	10-16457
TEMP CONTROL ASSEMBLY "K TIMER" "MONITOR"	10-40014
ELECTRICAL COMPONENTS	part #
SWITCH, SEAL, MAGNET, CONVEYOR MICROSWITCH	610-18-22
BRUSHES MOTOR, GLEASON/AVERY W/ SPRINGS	640-45-07-03
CONTROLLER, BELT SPEED	10-54341
FUSE 1.5AMP FAST ACTING	600-62-27
FUSE 15AMP MAIN	600-62-38
MAGNET	640-40-09
MAIN POWER CORD	605-72-43
MAIN SEAL HEAD WIRE LOOP FORM CHASIS TO SEAL HEAD	605-70-19
SWITCH, ON/OFF	610-14-30
RELAY SOLID STATE	610-50-45
RELAY CONTACTOR, CUBE RELAY TOP ONLY	610-50-32
RELAY SOCKET, (BASE FOR CUBE)	600-30-31
TERMINAL JUMPER	600-54-01
TERMINAL STRIP	600-50-10
TIMER KNOB (ROUND)	568-03-23
TIMER, CONVEYOR AND MAGNETS	10-54180-92
TRANSFORMER, SEAL WIRES	640-10-71
TRANSFORMER, HOLE BURNER	
FILM SEPERATOR/CRADLE ASSBLY COMPONENTS	part #
BRAKE	10-54195
COLLAR LOCKING, FILM POSITIONING COLLARS	10-36466
CRADLE ASSEMBLY COMPLETE	10-41998-21
CRADLE MOUNTING BOLTS (THUMB NUTS)	568-20-05
ROLLER	10-36458-04
SEPARATOR TABLE ASSEMBLY STAINLESS STEEL	10-57256
PERFORATORS	part #
PERFORATOR STAND ALONE UNIT	10-50925
PERFORATOR ASSEMBLY COMPLETE (MOUNTED TO MACHINE)	10-54761
PERFORATOR WITH PINS	10-54512
PERFORATOR NO PINS (BACK UP WHEEL)	10-54519
PERFORATOR WITH ROLLERS (COMPLETE ASSEMBLY)	10-41998-21
COLLAR LOCKING, FOR PERFORATOR (2 REQUIRED)	557-07-10
HOLE BURNER COMPONENTS	part #
Large Size 1/4" Hole	10-41265-25
Complete Unit	HB-3
Extension Arm,Burner Slides In This Rack	10-41258
Glow Tip Standard Size 1/16" Hole	10-41265-20
Hole Burner Receptacle	600-11-02
O-Ring Height Adjuster	573-40-13
Post, Hexagon Mounting Post	10-41252
Thumb Screw For Holeburner Attachment	568-20-19
Thumbwheel,Black Plastic Knob	568-20-19