

2014 & 1913 L-SEALERS			
COMPONENTS ON SEAL ARM ASSEMBLY			part #
BEARINGS, SEAL HEAD PIVOT			560-70-06
BLOCK, INSULATOR (front of side wire)			10-16047
BLOCK, INSULATOR (in wire tensioners)			10-41327
BLOCK, SEAL WIRE MOUNTING IN TENSIONER ASSMY			10-16047
BOLTS, ADJUSTERS FOR MAG/SEAL WIRE MICRO SWITCHES			527-65-40-01
CAM (for tensioners)			10-16048
CAM HANDLE			10-16049
GROUND STRAP (copper "C" plate at corner)			10-41686
GROUNDING BLOCK (right side anchor point of front seal wire)			10-36224
LIFTER BLOCK (for seal wire)			10-36210
NUT, BRASS (for anchor screw)			545-24-20-30
RTV CEMENT (attaches transite strip)			573-10-02-01
SCREW, BRASS (seal wire anchor bolt mounted in tensioner)			524-24-71-30
SCREW, (attaches front seal wire at corner)			521-12-02-01
SEAL ARM 1913 (HEAD) ASSEMBLY COMPLETE			10-36235-13
SEAL ARM 2014 (HEAD) ASSEMBLY COMPLETE			10-36235-22
SEAL WIRE CONNECTOR KIT			10-16201
SEAL WIRE 1913 (pack of 6 wires)	FRONT		10-41690-12
SEAL WIRE 1913 (pack of 6 wires)	SIDE		10-41690-11
SEAL WIRE 2014 (pack of 6 wires)	FRONT		10-41690-19
SEAL WIRE 2014 (pack of 6 wires)	SIDE		10-41690-18
SHAFT (for cam and spring)			10-16129
SPRING, FOR TENSIONER ASSEMBLY			562-70-17
STUD FOR TENSIONER SPRING MOUNTING			10-16145
TENSIONER ASSMY W/CAM, STUDS, SPRINGS, MOUNT FRONT			10-41211
TENSIONER ASSMY W/CAM, STUDS, SPRINGS, MOUNT SIDE			10-41212
THREADED ROD, (holds microswitch adjusting bolts)			10-36227-02
THUMB NUT, BLACK PLASTIC (attaches seal wires)			568-03-03
TRANSITE INSULATOR 40" LENGHTS (under seal wires)			10-16041-18
WASHER, BRASS (under thumb nut & screw)			548-24-19
BRACKET FOR ELECTRICAL BOX ON SEAL ARM (BOTTOM)			10-16149-01
BRACKET FOR ELECTRICAL BOX ON SEAL ARM (TOP)			10-16149-02
COVER FOR ABOVE ELECTRICAL BOX			10-16150
FILM HOLD DOWNS			part #
FILM HOLD DOWNS, COMPLETE	FRONT	2014	10-41104-16
FILM HOLD DOWNS, COMPLETE	FRONT	1913	10-41104-09
FILM HOLD DOWNS, COMPLETE	SIDE	2014	10-41104-15
FILM HOLD DOWNS, COMPLETE	SIDE	1913	10-41104-02
SHOULDER BOLTS (for hold downs)			10-16449
SPRING (for holddowns)			562-72-47

HB-3	
ARM, EXTENSION , (burner slides in this rack)	10-41258
COVER , TOP (metal bracket supports receptacle)	10-16148
COVER, BOTTOM (metal shield for receptacle)	10-41326
GLOW TIP FOR HB-3 STANDARD TIP	10-41265-20
GLOW TIP FOR HB-3 LARGER "S" TIP	10-41265-25
HOLE BURNER RECEPTACLE (on seal arm)	600-11-02
HOLE BURNER PLUG	600-09-08
HOLEBURNER COMPLETE	HB-3
KNOB, THUMBWHEEL (BLACK PLASTIC) ON HB-3	568-20-19
O-RING, HEIGHT ADJUSTER	573-40-13
POST, HEXAGON MOUNTING POST	10-41252
CLOSER (DOOR) ASSEMBLY	
	part #
CLOSER ASSEMBLY	570-10-28
BRACKET, (on seal head)	10-16107
BRACKET, SPRING HOLDER	10-40043
SPRING, ASSIST	562-70-29-01
SEAL PAD ASSEMBLY COMPONENTS	
	part #
SEAL PAD 1" CHANNEL FOR 1913 SIDE	10-50559-01
SEAL PAD 1" CHANNEL FOR 1913 FRONT	10-50558-01
SEAL PAD 1" FOAM 36" LENGTH (2014)	10-50588-05
SEAL PAD 3/4" FOAM 36" LENGTH (1913)	10-16058-16
SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE SIDE 1913	10-41119-01
SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE SIDE 2014	10-50575-10
SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE FRONT 2014	10-50575-09
SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE FRONT 1913	10-41119-03
TEFLON SLEEVE MATERIAL 12" X 9 YARDS	573-56-64
TEFLON TAPE 3/4" 10 YARD ROLL	573-56-69
TEFLON TAPE 2 1/2" 9 YARD ROLL	573-56-68
TEFLON TAPE 3/4" 36 YARD ROLL	573-56-17-01
MAGNET ASSEMBLY COMPONENTS	
	part #
BOLT, MOUNTS SPRING AND PLATE TO BRACKET	531-66-73-01
BRACKET, CONTACT PLATE MOUNTING	10-50838
BRACKET, MAGNET HOLDER- 2014	10-53855
BRACKET, MAGNET HOLDER 1913	10-41206
MAGNET, 90V DC	640-40-10
NUT, NYLOCK	546-57-34
PLATE, CONTACT (mounted to seal head)	10-50837
SPRING, (on contact plate)	562-72-66
WASHER	548-50-05

CONVEYOR ASSEMBLY COMPONENTS MB MODELS		part #
BEARING, DRIVE ROLLER (pulley side)		10-40235-01
BELT, TIMING		562-32-06
BELT, CONVEYOR W/LACING & CONNECTOR ROD		10-40243
BRUSHES VON WEISS/FASCO BRUSH SPRINGS		640-45-07-02
BRUSHES VON WEISS/FASCO (requires springs)		640-45-07-01
BRUSHES GLEASON/AVERY INCLUDES SPRINGS (2 KIT)		640-45-07-03-K
BUSHING, DRIVE ROLLER (front side)		10-40235-02
CONVEYOR ASSEMBLY COMPLETE		10-40211
CRANK HANDLE		10-40133-20
LIFT ROD, (on scissor jack replace with lift screw)		10-40237-01
LIFT SCREW (threaded rod for crank handle)		10-40238-01
LIFT SCREW BUSHING, BRASS		560-50-44
LIFT SCREW COLLAR		557-07-09
MOTOR		615-42-24
ROLLER, DRIVE		10-40241
ROLLER, DRIVE SHAFT		10-40236
ROLLER, IDLER (sleeve only, requires bushing & shaft)		10-40216
ROLLER, IDLER BUSHINGS (2)		560-67-03
ROLLER, IDLER ADJUSTER BOLT - L - BRACKET FRONT		10-40226-01
ROLLER, IDLER ADJUSTER BOLT - L - BRACKET REAR		10-40226-02
ROLLER, IDLER SHAFT		10-40215
SPROCKET, MOTOR		10-40274
SPROCKET, DRIVE ROLLER		10-40260
GSM MODEL PRODUCT TRAY COMPONENTS		part #
FOR MODELS WITHOUT CONVEYOR		
BASE, FOR SLOTTED TUBE, BOLTS TOTRAY UNDERSIDE		10-40027
BOTTOM BASE THREADED, BOLTS TO SEALER CHASSIS		10-40031
LIFT SCREW W/ PLASTIC KNOB (TRAY HEIGHT ADJUSTER)		10-40029
LOADING TRAY ASSEMBLY, W/O SPRING OR LIFT SCREW		10-40008
SPRING		562-72-43
TRAY, LOADING		10-40028

ELECTRICAL COMPONENTS		part #
BRUSHES	HOLDER BRUSH	6158-42-21-01
BRUSHES MOTOR	SPRINGS	640-45-07-02
BRUSHES MOTOR	VON WEISS/FASCO REQUIRE SPRINGS	640-45-07-01
BRUSHES MOTOR,	GLEASON/AVERY WITH SPRINGS KIT (2)	640-45-07-03-K
CAPACITOR,	MAGNETS	632-21-22-52-06
CONTACT SWITCH,	ADJUSTING DIAL ON FRONT PANEL	610-18-23
CONTACTOR,	MERCURY	610-60-14
CONTROLLER,	SPEED BELT	10-54341
FUSE		600-62-27
FUSE HOLDER		10-21634
INDICATOR LIGHTS		625-60-31
KNOB, K wire adjustment with notch on front		568-30-02
KNOB, TIMER (round)		568-03-23
MAGNET		640-40-10
MAIN SEAL HEAD WIRE LOOP FROM CHASIS TO SEAL HEAD		605-70-19
MOTOR, CONVEYOR	90 VDC	615-42-24
POWER CORD, MAIN		605-72-43
RECTIFIER, MAGNETS		635-70-29
RELAY CONTACTOR, CUBE RELAY TOP ONLY		610-50-32
RELAY SOCKET, (base for cube)		600-30-31
SEAL WIRE TEMP & BALANCE COMPONENTS		part #
SWITCH, ACTUATOR SEAL, MAGNET, CONVEYOR MICROSWITCH		610-18-22
SWITCH, DWELL SELECTOR , STD/POLY (2014 ONLY)		610-14-37
SWITCH, ON/ OFF (2014)		610-14-30
TEMP CONTROL ASSEMBLY "K-TIMER" "MONITOR"		10-40014
TERMINAL JUMPER		600-54-01
TERMINAL STRIP		600-50-10
TIMER, CONVEYOR AND MAGNETS		10-54180-90
TRANSFORMER, HOLEBURNER		640-10-35
TRANSFORMER, SEAL WIRES		640-10-71
WIRE, MONITOR		10-16457
WIRE,BALLAST- TEMP EQUALIZER JUMPER 2 1/4" SEAL WIRE		10-40198-03
FILM SEPERATOR/ CRADLE ASSEMBLY COMPONENTS		part #
BACKUP WHEEL		10-50560
BRACKET, OPENING ROD		10-50551
BRAKE		10-50554
COLLAR LOCKING, FILM POSITIONING COLLARS		10-36466
CRADLE ASSEMBLY COMPLETE		10-41998
CRADLE MOUNTING BOLTS (thumb nuts)		568-20-05
FILM OPENING ROD		10-50553-01
PINWHEEL HUB ASSMY		10-41863
PINWHEEL LOCATING COLLAR		557-07-08
PINWHEEL PERF SHAFT		10-41875
ROLLER		10-36458-03
SEPARATOR TABLE ASSMY	STAINLESS STEEL	10-41767
TENSIONING SPRING		10-40086
THUMBNUIT (lock for opening rod)		568-20-05