

1720 2220 L SEALERS		
COMPONENTS ON SEAL ARM ASSEMBLY		part #
1720 SEAL ARM (HEAD) ASSEMBLY REPLACE		
1720 SEAL WIRE (six pack of wires)	FRONT	10-41690-03
1720 SEAL WIRE (six pack of wires)	SIDE	10-41690-01
2220 SEAL ARM (HEAD) ASSEMBLY COMPLETE MTB		
2220 SEAL ARM (HEAD) ASSEMBLY COMPLETE EM		
2220 SEAL ARM (HEAD) ASSEMBLY COMPLETE GSM		
2220 SEAL ARM (HEAD) ASSEMBLY REPLACE		
2220 SEAL WIRE (six pack of wires)	FRONT	10-41690-15
2220 SEAL WIRE (six pack of wires)	SIDE	10-41690-01
BEARINGS, SEAL HEAD PIVOT BEARINGS		
BLOCK, LIFTER FOR SEAL WIRE		
BLOCK, INSULATOR (in wire tensioners)		
BLOCK, INSULATOR (front of side wire)		
BOLTS (adjusters for mag/seal wire micro switches)		
CAM		
CAM HANDLE		
GROUND STRAP (copper "C" plate at corner)		
GROUNDING BLOCK (right side anchor point of front seal wire)		
MOUNTING SHAFT FOR TENSIONER CAM & SPRING		
NUT, (THUMB) BLACK PLASTIC (attaches seal wires)		
NUT, BRASS FOR ANCHOR SCREW		
RTV CEMENT (attaches transite strip)		
SCREW, ATTACHES FRONT SEAL WIRE AT CORNER		
SCREW, BRASS (seal wire anchor bolt mounted in tensioner)		
SEAL WIRE CONNECTOR KIT		
SPRING FOR TENSIONER ASSMY		
STUD FOR SPRING MOUNTING		
TENSIONER ASSY W/ CAM, STUDS, SPRINGS, MOUNT SIDE		
TENSIONER ASSY W/ CAM, STUDS, SPRINGS, MOUNT FRONT		
THREADED ROD, (holds microswitch adjusts bolts) EM		
THREADED ROD, (holds microswitch adjusts bolts) GSM/MTB		
TRANSITE INSULATOR STRIP 40" LENGTHS (under seal wire)		
WASHER, BRASS (under thumb nut & screw above)		

FILM HOLD DOWNS			part #
FILM HOLDDOWNS, COMPLETE	2220	FRONT	10-41104-12
FILM HOLDDOWNS, COMPLETE	1720	FRONT	10-41104-04
FILM HOLDDOWNS, COMPLETE		SIDE	10-41104-03
SHOULDER BOLTS FOR HOLDDOWNS			10-16449
SPRING FOR HOLDDOWNS			562-72-47
TEFLON SLEEVE MATERIAL 12" X 9 YARDS			573-56-64
HB-3			part #
HOLEBURNER COMPLETE			HB-3
GLOW TIP FOR HB-3	SANDARD TIP		10-41265-20
GLOW TIP	LARGER "S" TIP		10-41265-25
HOLEBURNER RECEPTICLE	(on seal arm)		600-11-02
COVER,	(top metal bracket supports recepticle)		10-16148
COVER,	(bottom metal shield for recepticle)		10-41326
THUMBWHEEL,	(black plastic knob on HB-3)		568-20-19
POST,	(hexagon mounting post)		10-41252
EXENSION ARM, (burner slides in this rack)			10-41258
O-RING, HEIGHT ADJUSTER			573-40-13
CLOSER (DOOR) ASSEMBLY/ COUNTER WEIGHT			part #
CLOSER ASSEMBLY	MTB		10-40168
CLOSER ASSEMBLY	EM		10-40163
CLOSER ASSEMBLY	GSM		570-10-28
COUNTER WEIGHT SUPPORT ROD, (hooks)			10-40094
COUNTER WEIGHT	EM		10-40126-02
COUNTER WEIGHT	MTB		10-40126-01
LOWER BRACKET	(multi-hole closer mount)		10-36216
SPRING, ASSIST	GSM ONLY		562-70-29-01
SEAL PAD ASSEMBLY COMPONENTS			part #
1720 SEAL PADS- OBSOLETE-must retrofit 2220 pad assemblies			
2220 SEAL PAD COMPLETE WITH HOLDER, PAD TAPE FRONT			10-50575-03
2220 SEAL PAD COMPLETE WITH HOLDER, PAD TAPE SIDE			10-50575-04
SEAL PAD	1"	FOAM 36" LENGTH	10-50588-05
SEAL PAD	1"	FOAM 45" LENGTH	10-50588-06
SEAL PAD	3/4"	FOAM 36" LENGTH (1720)	10-16058-16
TEFLON TAPE	2 1/2"	9 YARD ROLL	573-56-68
TEFLON TAPE	3/4"	10 YARD ROLL	573-56-69
TEFLON TAPE	3/4"	36 YARD ROLL	573-56-17-01

MAGNET ASSEMBLY COPONENTS	part #
MAGNET	640-40-06
BRACKET, MAGNET HOLDER	10-41340
CONTACT PLATE (mounted to seal pad)	10-50834
BRACKET, CONTACT PLATE MOUNTING	10-50835
SPRING, (on contact plate)	562-72-66
BOLT, (mounts spring & plate to bracket)	531-66-73-01
WASHER	548-50-05
NUT, NYLOCK	546-57-34
CONVEYOR ASS'BLY COMPONENTS MB MODELS	part #
BEARING, DRIVE ROLLER	560-15-09
BELT, CONVEYOR ,W/LACING & CONNECTOR ROD	10-36230
BELT, TIMING	562-32-01
BOLT, ADJUSTER FOR TENSION ASSY	527-65-40-01
BRUSHES FOR CONVEYOR MOTOR	640-45-11
CRANK HANDLE	10-16591-02
LAG TAPE FOR ROLLER	10-16788
LIFT ROD, (on scissor jack replace with lift screw)	10-36290
LIFT SCREW (threaded rod for crank handle)	10-41263
LIFT SCREW BUSHING, BRASS	10-36229
LIFT SCREW COLLAR	557-07-09
MOTOR	615-40-11
MOTOR MOUNTING BRACKET	10-54176
NUT, (ANCHOR) FOR ADJUSTER	10-36181
ROLLER, DRIVE	10-36460-01
ROLLER, IDLER	10-36459-01
SPROCKET, DRIVE ROLLER	562-22-07
SPROCKET, MOTOR	562-22-06
GSM MODEL PRODUCT TRAY COMPONENTS	part #
LOADING TRAY W/O SPRING OR LIFT SCREW	10-16325-04
LOADING TRAY HEIGHT ADJUSTER	10-16207-01
HANDLE, HEIGHT ADJUSTER	10-16243-02
BASE, CHANNEL ASSMY	10-41499
BASE, BOTTOM THREADED, (bolts to sealer chassis)	10-36325
SPRING, ASSIST	562-70-32

ELECTRICAL COMPONENTS		part #
BRUSHES, MOTOR		640-45-11
CIRCUIT BREAKER, CONVEYOR		610-70-03
CIRCUIT BREAKER, MAIN POWER		610-70-10
CONTROLLER, BELT SPEED		10-54342
LIGHT, INDICATOR	120 VOLT	625-60-31
LIGHT, INDICATOR	220 VOLT	625-60-30
MAGNET		640-40-06
MAGNET, CAPACITOR,		632-21-22-52-06
MAGNET, RECTIFIER,		635-70-29
MOTOR, CONVEYOR		615-40-11
RELAY CONTACTOR		610-50-04
SWITCH, SEAL, MAGNET, CONVEYOR MICROSWITCH		610-18-22
SWITCH. ON/OFF		610-14-09
TERMINAL JUMPER		600-54-01
TERMINAL STRIP	16 PIN DRAWER	600-50-44
TERMINAL STRIP	9 PIN UPPER DECK	600-50-10
TERMINAL STRIP	4 PIN FOR RECTIFIER	600-50-06
KNOB, TIMER (round)		568-03-23
TIMER, CONVEYOR AND MAGNETS (EM UP DWELL)		10-54180-91
TRANSFORMER, HOLEBURNER		640-10-35
TRANSFORMER, SEAL WIRES		640-10-29
SEAL WIRE TEMP & BALANCE COMPONENTS		part #
BALAST WIRE	TEMP EQUALIZER JUMPER	NONE ON 2220/17
TEMP CONTROL ASSEMBLY	"K TIMER" "MONITOR"	10-40014
MONITOR WIRE		10-16457
SWITCH, CONTACT ADJUSTER DIAL ON FRONT PANEL		610-18-23
KNOB, K WIRE ADJUSTMENT WITH NOTCH FRONT		568-30-02

FILM CRADLE/ SEPERATOR TRAY ASSEMBLY	part #
BRACKET, FOR FILM OPENING ROD	10-50551
BRAKE	10-50554
COLLAR, FILM POSITIONING	10-36466
COLLAR, FOR ROLLER INSTALLATION	557-07-09
CRADLE TIE ROD SUPPORT	10-16615-03
FILM CRADLE ASSEMBLY	10-41407
KNOB, BLACK PLASTIC FOR OPENING ROD POSITION	568-20-05
PLATE, FRONT ROLLER MOUNT	10-36389
PLATE, REAR	10-36390-01
ROD, FILM OPENING	10-50553-02
ROLLER	10-36458-01
ROLLER MOUNTING BRACKET	10-16441
SEPARATOR TRAY STAINLESS STEEL	10-40175-21
EM MODEL ADDITIONAL COMPONENTS	part #
BOLT, CRANK ARM TO MOTOR	527-32-73-01
BRACKET, MOUNT FOR TDC DETECH SWITCH	10-41434
BRAKE, ASSEMBLY,1994 AND OLDER MUST UP GRADE TO	562-44-01
CLAMP, HEIGHT ADJUSTER PART OF CLOSER ASSEMBLY	
CLOSER ASSEMBLY	10-40163
COVER, SAFETY COVER OVER MOTOR & CRANK ASSUME	10-50842
CRANK ARM ASSEMBLY, ON DRIVE MOTOR	10-50840
CRANK ARM HUB	10-41632
MOTOR, HEAD DRIVING	615-42-20
SCREW, THUMB PART OF CLOSER ASSEMBLY	
SWITCH, INTERLOCK, ON SAFETY COVER	610-10-19
BUTTON, MUSHROOM HEAD AND SWITCH	610-30-02
SWITCH, PALM	610-18-05
SWITCH, TDC DETECTOR SWITCH	610-18-38
SWITCH, TOGGLE AUTO/SEMI ON CONTROL PANEL	610-10-15
SWITCH, UP DWELL START UP, ON SEALER TOP DECK	610-18-22
TIMER, UP DWELL	10-54180-91
TRANSFORMER, STEP-DOWN	640-10-48-01