

T-18-8M, T-18-8R, T-18-8-BG	
CONVEYOR COMPONENTS	
	part #
BEARING, DRIVE ROLLER	560-70-21
FLANGE, DRIVE ROLLER BEARING	560-70-10-02
DRIVE, ROLLER,	10-52888
SPROCKET, DRIVE ROLLER	562-22-24
BELT,TIMING MOTOR TO ROLLER	562-32-02
SPEED CONTROL CONVEYOR MOTOR	10-54342
BRUSHES, CONVEYOR MOTOR	640-45-11
SPROCKET, CONVEYOR MOTOR	562-22-06
BRACKET, CONVEYOR MOTOR MOUNT	10-52966
NOTE:	
UNITS PRIOR TO '98 USE MOTOR KIT FOR 90 DEG. MOTOR (KIT INCLUDES MOTOR, MOUNTS, & CONTROLLER)	10-52965
BRUSHES (PART# A3945-1) FOR GLEASON MOTOR CALL MFR. (GLEASON AVERY MOTORS ALSO REPLACE LEG)	OBSOLETE 10-52999-03
MOTOR, CONVEYOR	615-40-11
MOUNTING BRACKET FOR LEG WITH LEG CONVERSION	10-53004
BELT, CONVEYOR T-18-8M	10-52905
BELT, CONVEYOR T-18-8BG (tunnel,bagger) 16.5x153"	10-52907
IDLER, ROLLER	10-52890
BOLT, TENSION ADJUSTER FOR CONVEYOR BELT	527-68-40-01
SWITCH HEAVY DUTY 3 POLE ON/OFF	
TEMPERATURE COMPONENTS	
	part #
THERMOSTAT WITH PROBE	610-22-11
THERMOSTAT SNAP DISC COOL DOWN	660-20-09
THERMOSTAT DIGITAL	610-22-28
TEMP PROBE (FOR ABOVE)	610-22-29
KNOB, THERMOSTAT & BELT SPEED	568-03-23
LIGHT, INDICATOR RED, HEAT ON	625-60-29
RELAY SOLID STATE (DIGITAL CONTROLLER)	610-50-47
RELAY SOLID STATE (A/C CONTROL FOR POWER 90AMP)	610-50-48
NOTE:	
99 and up all 1700 watt pre '99 2 1500 watt & 2 1700 watt	
HEATER ELEMENT, 1500 WATTS 220 volts	640-60-62 OBSOLETE
HEATER ELEMENT, 1500 WATTS 240 volts	640-60-71
HEATER ELEMENT, 1700 WATTS 220 volts	640-60-50
HEATER ELEMENT, 1700 WATTS 240 volts	640-60-70
HEATER ELEMENT, 2000 WATTS 240 volts	640-60-69
BLOCK, HEATER MOUNTING	10-52944
SEALANT, HIGH TEMP RTV	573-10-02-01
INSULATION, PANELS MUST BE CUT TO FIT yellow	502-70-03
HIGH TEMP white	502-70-05

AIR FLOW COMPONENTS	part #
AIR DAMPER RODS	10-52934-02
AIR DAMPER KNOBS (BLACK PLASTIC)	10-52992
BLOWER MOTOR, (FRONT)	615-22-36
BLOWER MOTOR, (REAR)	615-22-35
BLOWER FAN WHEEL (FRONT) (MUST ADD BUSHING)	620-52-05
BLOWER FAN WHEEL (REAR) (MUST ADD BUSHING)	620-52-10
BLOWER FLANGE (HOLDS SCREEN)	10-19889
BUSHING FOR FAN WHEEL	10-19891
COOLING FAN (plastic fan on top) (FRONT) (GRAY)	620-42-05
COOLING FAN (plastic fan on top) (REAR) (WHITE)	620-40-05
INLET SCREENS, INSIDE TOP OF TUNNEL	620-64-12
NOTE: DO NOT REMOVE ALL THREE SCREEN MOUNTING SCREWS TOGETHER. THESE POSITION THE FAN TO HOUSING. CHANGE TWO THEN REPLACE THE THIRD AFTER HOUSING IS SECURED.	
CIRCUIT BREAKER ON/OFF SWITCH	610-70-04
KNOB, AIR DAMPER ADJUSTMENT	568-40-10
LIGHT, INDICATOR GREEN, POWER ON	625-60-30
FUSE 1.5 AMP FAST ACTING	600-62-27
FUSE 1 AMP/ 250V SLO-BLO	600-62-12
FUSE HOLDER control panel mounted	600-60-12-01
CAP FOR FUSE HOLDER	600-60-12-02
FUSE FOR (conveyor) 1.5 FAST BLOW	600-62-27
CURTAIN ASSEMBLY EXIT SIDE	10-52978
CURTAIN ASSEMBLY ENTRANCE	10-52979
SIDE PANEL FRONT	10-52937-01
SIDE PANEL REAR	10-52938-02
SWITCH HEAVY DUTY 3 POLE ON/OFF	610-12-20
TOP PANEL	10-52940
CASTERS, SET OF FOUR	10-50910
TRANSFORMER (STEP DOWN) AUGUST 2000 AND LATER	640-10-23
T-18-8R ROLLER BELT TUNNELS	
	part #
CHAIN, CONVEYOR (2 PER MACHINE)	562-30-19-716
ROLLERS SILICON COVERED, CONVEYOR	562-66-28
DRIVE ROLLER, CONVEYOR	10-52893
SPROCKET, CONVEYOR DRIVE 5/8" BORE	562-20-35
SPROCKET, ROLLER 1" BORE	562-20-37
IDLER ROLLER, CONVEYOR	10-52891
BEARING (SLEEVE) 1" ID 1.25" OD 1" LONG (OBSOLETE)	560-40-40
USE MCMASTER # 6362K186 FOR ABOVE BEARING	
CHAIN, MASTER LINK FOR DRIVE	562-30-20