

TD-20 SERIES TUNNEL	
BRACKET, HEATER MOUNTING TO BLOCK	10-19671
BELT, CONVEYOR MESH (19")	10-19507-02
HEATER ELEMENTS 1700 WATTS 220 volts (6 per machine)	640-60-50 OBSOLETE
HEATER ELEMENTS 1700 WATTS 240 volts (6 per machine)	640-60-70
HEATER ELEMENTS 2000 WATTS 240 volts (2000 and newer) 6 per	640-60-69
HEATER ELEMENTS 2000 WATTS 460 VOLTS	640-60-74
HEATER ELEMENTS 2000 WATTS 490 VOLTS	640-60-75
HEATER MOUNTING BLOCK (STANDARD)	10-19670
HEATER MOUNTING BLOCK FOR EXTENDED HEIGHT TUNNELS	10-50916
LOUVER, SIDE AIR VENTS INSIDE TUNNEL FRONT	570-60-02
LOUVER, SIDE AIR VENTS INSIDE TUNNEL REAR	570-60-02
DEFLECTOR AND BAFFLE ASSEMBLY	10-19448-02
NOTE: (drive roller)	
1/2" DRIVE ROLLER SHAFT MUST BE REPLACED WITH 5/8" REQUIRES: 2 bearings, 4 flanges, drive roller and drive roller sprocket	
DRIVE ROLLER (5/8" SHAFT)	562-66-27
SPROCKET ON DRIVE ROLLER (5/8" BORE)	562-22-08
FLANGE FOR BEARINGS (REQUIRES 2 PER BEARING)	560-70-10-02
BEARING DRIVE ROLLER	560-70-21
RISER BAR INSIDE TUNNEL under conveyor belt	10-19574-02
SEALANT, HIGH TEMP RTV	573-10-02-01
SPROCKET ON CONVEYOR MOTOR	562-22-06
BELT, TIMING DRIVE ROLLER TO conveyor motor	562-32-02
CRIMP CONNECTOR (RING) HIGH TEMP	600-40-42
WIRE, HIGH TEMP (per foot) #10 GAUGE	605-10-07
WIRE, HIGH TEMP (per foot) #12 GAUGE	605-12-02
ELECTRICAL BOX (4X4)	10-19880
ELECTRICAL BOX EXTENSION (4X4)	600-90-24
COVER FOR 4X4 BOX	10-19881

ELECTRICAL FITTING FOR 4X4 BOX	600-90-09
LOCK NUT FOR FITTING	600-90-13
BRUSHES FOR CONVEYOR MOTOR	640-45-11
MOTOR, CONVEYOR WITH GEAR BOX (STRAIGHT SHAFT)	615-40-11
MOTOR, CONVEYOR WITH GEAR BOX (90 DEGREE SHAFT - SIDE MOUNT)	615-40-12
NOTE: (MOTOR)	
PRIOR TO 1998 MUST USE CONVERSION KIT	10-54343
(kit includes permanent magnet motor & mounting bracket)	
BASE, SLIDING MOUNT FOR BLOWER MOTOR	10-19935
BEARING MOUNTING PLATE, blower shaft - front	10-19359-01
BEARING MOUNTING PLATE, blower shaft - rear	10-19359-02
BEARING, BLOWER WHEEL SHAFT	560-70-24
BOLT, CONVEYOR BELT TENSION ADJUSTER	527-68-40-01
BRACKET, CIRCUIT BREAKER MOUNTING	610-30-18
CASTER	570-20-02
CIRCUIT BREAKER 1 PH 60 AMP	610-70-25
CIRCUIT BREAKER 1 PH 70 AMP	610-70-21
CIRCUIT BREAKER 3 PH 40 AMP	610-70-24
CIRCUIT BREAKER 3 PH 60 AMP T-20-19	610-70-35
CIRCUIT BREAKER 3 PH 70 AMP T-20-26	610-70-34
CRANK HANDLE, BLOWER SPEED ADJUSTMENT	10-40133-20
DEFLECTOR AIR (SHEET METAL UNDER BELT WITH SLOTS)	10-18412-02
END PLATE, BLOWER HOUSING COVER	10-19883
BLOWER WHEEL, (squirrel cage)	10-19409
FUSE 1 AMP SLO-BLOW HEAT & BELT	600-62-12
FUSE HOLDER	10-21634
GRILLE, ACCESS COVER- FRONT	10-19884
GRILLE, ACCESS COVER, REAR	10-19506
HOUSING, BLOWER WHEEL	10-19882
IDLER ROLLER	562-66-07
INSULATION, PANELS MUST BE CUT TO FIT	502-70-03
CONTACTOR, MAGNETIC 1 PH 50 AMP 220v	610-60-11
CONTACTOR, MAGNETIC 3 PH 60 AMP 220v	610-60-16
CONTACTOR, MAGNETIC 3 PH 60 AMP 120v	610-60-15
CONTACTOR, MERCURY 1 PH 50 AMP	610-24-22
CONTACTOR, MERCURY 3 PH 60 AMP	610-60-17
MOTOR, BLOWER AC	615-22-28
PULLEY, BLOWER WHEEL	10-19957
PULLEY, variable pitch (mounted to blower motor)	562-26-05
RELAY SOLID STATE 90AMP A/C SWITCHING (OBSOLETE) USE 610-60-15	
RISER BAR	10-19574-02
SHAFT, BLOWER SHAFT	10-19493-02
SHAFT, speed adjusting handle to motor base	10-19498
TERMINAL BLOCK TB-1	600-50-47
TERMINAL STRIP (20 PIN)	600-50-39

TRANSFORMER (2000 AND LATER) 208/230/460 TO 120V 150VA	640-10-23
TRANSFORMER (STEP DOWN) 460 TO 240VOLTS 2KVA	
U-JOINT, flexible coupling on speed adjuster shaft	10-19501
V-BELT, MOTOR TO BLOWER WHEEL SHAFT	562-36-06
CONTROLLER, BELT SPEED MOTOR CONTROL	10-54344
NOTE: (SPEED CONTROL BOARD)	
BELT SPEED CONTROL KNOB RECTANGULAR	568-30-02
BELT SPEED CONTROL KNOB ROUND	568-01-43
LIGHT, HIGH HEAT INDICATOR (3 PH)	625-60-29
LIGHT, MAGNETIC CONTACTOR INDICATOR	625-60-30
LIGHT, TRANSFORMER INDICATOR	625-60-31
NOTE:	
"A-2 MODEL" QUANTUM (DISCONTINUED)requires replacement to FENWAL controller (upgrade kit, contactor & light)	10-40901
CONTACTOR, MERCURY (220 VOLT)	610-24-22
HEAT INDICATOR LIGHT (220 VOLT)	625-60-23
UPGRADE KIT	10-40901
KIT INCLUDES	
VARIABLE RESISTOR 1KOHM 3WATT	631-05-51
KNOB	660-20-14-01
SENSOR (FENWAL ONLY) res@77deg f 135k ohms thermister probe	660-20-15
CONTROLLER	660-20-14
DIFFERENTIAL PLATE	660-20-14-02
DIGITAL TEMPERATURE CONTROL (LOVE)	610-22-28
TEMPERATURE PROBE FOR ABOVE	610-22-29
RELAY SOLID STATE DC COIL TO CONTROL MERCURY RELAY	610-50-44
ADJUSTABLE LEGS LEFT	10-19594-02
ADJUSTABLE LEGS RIGHT	10-19594-01
CURTAINS T-20-12 MIDDLE 1 PER PACK PER SIDE	10-19669-12
CURTAINS T-20-12 OUTSIDE 2 PER PACK PER SIDE	10-19669-14
CURTAINS T-20-19 MIDDLE 1 PER PACK PER SIDE	10-19669-15
CURTAINS T-20-19 OUTSIDE 2 PER PACK PER SIDE	10-19669-16
CURTAINS T-20-9 MIDDLE 1 PER PACK PER SIDE	10-19669-05
CURTAINS T-20-9 OUTSIDE 2 PER PACK PER SIDE	10-19669-07
INSULATION PANELS 3 REQUIRED	502-70-03
METAL FASTENERS INTERNAL STRAPS	10-19502
SWITCH, ON/ OFF	610-14-09
TEMP SENSOR MOUNTING (new: rtv high temp sealant)	573-10-02-01
TEMP SENSOR MOUNTING BLOCK (older units)	10-19503
TOP PANEL	10-19495-02
TOUCH UP PAINT CAN BLACK	575-75-54