

Syfan USA Corp.

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PRODUCT DATA SHEET



POLYOLEFIN SHRINK FILM



Is a very strong, durable,

bioriented multilayer

Shrink film

SYTEC 307s FILM is recommended for packaging applications where maximum optics and durable wrapping are required. Strong seals and an excellent shrink appearance are obtained with medium and high speed packaging systems.

SPECIAL FEATURES

- Superior transparence and gloss
- High burnout resistance
- Good stiffness & stability
- Balanced MD/TD properties

SHRINK & SEAL PROPERTIES

- Strong seals, both impulse & electrostatic
- No deposits on sealing wires
- Easily controlled shrink force
- Wide shrink temperature range

| PROPERTY | UNIT | METHOD | NOMINAL VALUES | |
|-------------------------------------|--|----------------------|------------------|------------------|
| density | g/cm ³ | ASTM D-1505 | 0.910 | |
| haze | % | ASTM D-1003 | 2.8 | |
| gloss 45 ⁰ | % | ASTM D-2459 | 86 | |
| tensile strength | N/mm ² PSI | ASTM D-882 | MD 105 15,000 | TD 115 16,000 |
| elongation | % | ASTM D-882 | MD 86 | TD 88 |
| shrinkage at 120°C oil bath - 5 sec | % | Syfan method | MD 60 | TD 63 |
| tearing resistance | g/25 | elmendorf | MD 28 | TD 25 |
| coefficient of friction | | film/film | <0.20 | |
| MVTR (75G) | g / 100 in ² /24hr @ 90% /RH 99 ⁰ F | E-96 | 2.2 | |
| O ₂ | cc /100 in ² /24hr 1 atm @ 77 ⁰ F | D-3985-81 | 503 | |
| CO ₂ | cc / 100 in ² /24hr 1 atm @ 77 ⁰ F | Gas Chromatograph | 1858 | |

| gauge | | 50 | 60 | 75 | 100 |
|-----------------------------|---------------------|-------|-------|-------|-------|
| yield | in ² /lb | 62500 | 52100 | 41100 | 31200 |
| reel length | ft (flat) | 10500 | 8750 | 7000 | 5240 |
| | ft (c/f) | 5250 | 4375 | 3500 | 2620 |
| nominal thickness / microns | | 12.5 | 15 | 19 | 25 |
| yield | m²/kg | 87.5 | 73 | 57 | 44 |
| reel length | SW/m | 3200 | 2650 | 2134 | 1600 |
| | CF/m | 1600 | 1325 | 1067 | 800 |

FOOD CONTACT

SYTEC complies with the requirements & regulations which state that materials may be safely used in food contact and non-food applications. These specifications are described in the FDA code Title 21 para. 177.1520 and in the EC Commission Directive No. 90/128/EEC.

SAFETY & ENVIRONMENT

SYFAN SYTEC SHRINK FILMS contain no CFC's nor any residues of the heavy metals Sb, Cr, As, Pb, Ba, Cd, Ag, Se. The gas generated during sealing of SYTEC SHRINK FILM is comprised of hydrocarbon derivatives of the pure raw material and contains no harmful substances, irritants, or chlorine derivatives.

SYFAN -SAAD has been ISO-9001:2000 certified since June 1994.







should be stored in a cool, dry environment away from direct sunlight. Maximum storage temperature: 25°C / 77°F.

The above table is based on test data believed to be reliable. Since it is not possible to anticipate the different and varying conditions under which SYFAN films may be used, purchasers are advised to carry out their own tests to determine the suitability of SYFAN products for their specific purposes

SYFAN®and SYTEC® are registered trade marks of SYFAN SAAD Israel.

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