

1812 & 1611 L - SEALERS	
SEAL HEAD COMPONENTS	part #
SPARE PARTS KIT	10-50196-II
Actuator Adjuster Bolts 1/4-20 Bolt 3" Long	
Actuator Arm (Threaded Rod Above Seal & Magnet Switches)	10-36227-01
Bearing Flange, Seal Head	560-70-10-02
Bearing, Seal Head	560-70-21
Block, Wire Tension Guide (Front & Side)	10-50108
Ceramic Corner Cylinder(Corner SST) OBS USE TRANSITE	10-40720-02
Crossunder Arm	10-50121
Film Holddowns Side	10-41104-11
Film Holddowns Front	10-41104-10
Lock Nut (Wing Nut)	546-20-08
Rtv Cement For Transite Strip	573-10-02-01
Seal Bar, FRON (1611 model)	10-50116
Seal Bar, Side	10-50117
Seal Bar, Side (1812 model)	10-53101
Seal Head Assembly Complete	10-53111
Seal Head Pivot Shaft (1812 Model)	10-53106
Seal Head Pivot Shaft (1611 Model)	10-50118
Seal Wire OLDER MODELS (Front & Side both same length)	10-50192
Seal Wire (SINGLE SEAL WIRE NEW GEN II)	10-50192-02
Seal Wire Connector Post (binding post) with knurled nut	555-90-37
Shoulder Bolts for Film Holddowns	10-16449
Springs for Holddowns	562-72-29
Springs, Pin Holder assembly	10-50115
Springs, Tensioner (2 Per Guide Block)	562-72-63
Switch Plate Insulator Bushings (4 per Tensioner Assm)	10-40781
Switch Plate Long	10-40270
Switch Plate Short	10-50163
Switch Plate Spacer Block	10-40782
Temp Adjuster Thumb Screw (Seal Wire Temp)	568-20-24
Transite Strip Between Seal Wires and Head 40" Cut To Fit	10-16041-18
Tensioner Cam	10-16048
CORNER BRACKET ASSEMBLY	
CORNER BRACKET AND STUD ASSEMBLY	10-54417
CORNER BRACKET INSULATOR	10-54424
INSULATOR SPACER	10-54422
WASHER	548-24-13
WASHER	548-24-19
SCREW	524-16-53-02

HOLE BURNER COMPONENTS	
Large Size 1/4" Hole	10-41265-25
Complete Unit	HB-3
Extension Arm,Burner Slides In This Rack	10-41258
Glow Tip Standard Size 1/16" Hole	10-41265-20
Hole Burner Receptacle	600-11-02
O-Ring Height Adjuster	573-40-13
Post, Hexagon Mounting Post	10-41252
Thumb Screw For Holeburner Attachment	568-20-19
Thumbwheel,Black Plastic Knob	568-20-19
PERFERATOR PARTS	
	part #
Perferator wheel with pins	10-41863
Perferator wheel no pins	10-50560
Collars for above	557-07-08
Bottom bar	10-41860-01
Top bar	10-41875-01
Springs	562-70-68
Brackets	10-50315
DOOR CLOSER COMPONENTS	
	part #
Closer Assembly	10-40083
Bracket (On Seal Head)	10-50175
Spring (External Assist Spring)	562-70-29-01
SEAL PAD COMPONENTS	
	part #
Bolts, Seal Pad Spring Holder Bolts	521-64-71-02
Complete Assmy (Pad Holder,Tape, Pads, Springs,Keepers 1812	10-53112
Nut, Lock	546-57-08
Seal Pad 1" Foam 36" Long	10-50588-05
Spring , (OLD OBSOLETE)	562-72-64
Spring, (NEW)	562-72-66
Teflon Sleeve Material (9 yard Length Cut to Fit)	573-56-64
Teflon Tape 3/4" 10 Yard Roll	573-56-69
Teflon Tape 3/4" 36 Yard Roll	573-56-17-01
Teflon Tape 2 1/2" 9 Yard Roll	573-56-68
Washer, Left Side Of Front Pad (2 Required)	548-24-30
Washer, Right Side Of Front Pad	548-24-25

CHASSIS MOUNTED COMPONENTS	part #
Film Cradle Roller	10-36458-03
Locking Tab For Separator Tray	10-50216
Magnet	640-40-09
Magnet Contact Plate (On Seal Head)	10-50256
Seal Area Table Assembly	10-53110
Separator Tray (Product Loading Tray)	10-50209
Lift screw with plastic knob (tray height adjuster)	10-40029
receiver for lift screw M (tube assembly)	10-50218
receiver for lift screw MTB (tube assembly)	10-56965
Knob plastic (tray height adjuster)	568-01-24
ELECTRICAL COMPONENTS	part #
Buzzer	650-20-01
Circuit Breaker 20 Amp	610-70-16
Contactor Magnetic 120 Volt 30 Amp	610-60-22
Diodes Assembly Mounts On Thermostat (DO NOT USE)	10-50270
Fuse 1 Amp SLO BLOW	600-62-12
Fuse 1.5 Amp FAST ACTING	600-62-27
Fuse Holder And Cap	10-21634
Fuse Holder Main fuse 20 amp(OBSOLETE USE circuit breaker)	610-70-16
Fuse 20 amp	600-62-06
Fuse Holder special for inline of diode assembly (OBSOLETE)	600-60-04-01
Fuse 10 amp for above (OBSOLETE)	600-60-04-02
Knob, K wire adjustment with notch on front	568-30-02
Lamp Red	625-60-25
Microswitch For Seal Wire/ Magnet Actuation	610-18-22
Power cord with plug 12/3	605-73-21
Relay Block (For Control Relay)	600-30-35
Relay Control 24 Volt	610-50-39
Switch, Buzzer On/Off	610-14-31
Switch, Sealer On/Off	610-14-30
Switch, Tunnel On/Off	610-14-30
Terminal Jumper	600-54-01
Terminal Strip	600-50-62
Thermostat (with probe)	610-22-09
Timer, Conveyor & Magnet	10-54180-90
Transformer, Control Relay	640-11-11
Transformer, Seal Wire	640-11-12
Transformer, Hole Burner	10-50264

TUNNEL COMPONENTS		part #
Bearing, Drive Roller		560-70-21
Belt, Conveyor		10-50065
Block, insulator for motor		10-50051
Blower wheel (squirrel cage) NOTE: BUSHING MUST BE ADDED		620-52-05
Bushing for blower wheel		10-19891
Chain		562-30-18
Curtains	Inner	10-50079-01
Curtains	Outer	10-50079-02
Flange, Bearing Holder (4 Required)		560-70-10-02
Heater Element, Hot Plate Under Belt		640-60-60
Heater Element, Main Tunnel		640-60-66
Wire insulation teflon sleeve		502-15-18
Insulation		502-70-03
Master Link		562-30-17
Motor Blower		615-20-51
Motor Blower (Insulator Block)		10-50051
Motor Blower (Mounting Bracket)		10-50052
Motor Brushes (KIT 2 per Motor)		640-45-07-03-K
Motor Conveyor		615-42-21
Plate, hot		10-50055
Ramp, hot belt		10-50056
Roller Drive		10-50110
Roller Drive with sprocket (recommended)		10-50311
Roller Idler		10-50312
Screws for ramp (2)		538-23-12-13
Speed Controller, Conveyor		10-54341
Sprocket, Conveyor Motor		10-19687
Sprocket, Drive Roller		10-50247
SEALER CONVEYOR COMPONENTS		part #
Bearing, Drive Roller Front		10-40235-02
Bearing, Drive Roller Rear		10-40235-01
Bearing, Idler Roller (2 per roller)		560-67-03
Belt, Conveyor Sealer		10-40243-03
Bracket, Idler Roller (Front)		10-40226-01
Bracket, Idler Roller (Rear)		10-40226-02
Chain		562-30-18
Conveyor Assembly		10-56940
Link (Master)		562-30-17
Motor Brushes (2 per kit)		640-45-07-03-K
Motor Conveyor (WITH CONNECTOR AND WIRE)		10-40249
Motor Convweyoyr		615-42-24
Roller Drive		10-56975
Roller Drive Shaft		10-56979
Roller, Idler		10-40216-03
Roller, Idler Shaft		10-40215-03
Speed Controller (Conveyor)		10-54341
Sprocket, Motor		10-19687
Sprocket Roller		10-56985