

2016SL SEALERS	
COMPONENTS ON SEAL ARM ASSBLY	part #
SEAL ARM (HEAD) ASSEMBLY COMPLETE 2016	10-36235-25
SEAL ARM HANDEL	10-36217-01
BEARINGS, SEAL HEAD PIVOT BEARINGS	560-70-06
BOLTS, ADJUSTERS (for mag/seal wire micro switches)	527-65-40-01
CAM	10-16048
CAM HANDLE	10-16049
GROUND STRAP (copper "C" plate at corner)	10-41686
GROUNDING BLOCK (right side anchor point of front seal wire)	10-36224
INSULATOR, PLASTIC (for brass post)	557-20-64
NUT, BRASS (for anchor screw and post)	545-24-20-30
POST, BRASS (front anchor point on seal wire)	533-44-02
ROD, THREADED (holds microswitch adjus bolts)	10-36227-02
RTV CEMENT (attaches transite strip)	573-10-02-01
SCREW, (attaches seal wire at corner)	521-12-02-01
SCREW, BRASS (seal wire anchor bolt mounted in tensioner)	524-24-71-30
SEAL WIRE (six pack of wires) 2016 SIDE	10-41690-21
SEAL WIRE (six pack of wires) 2016 FRONT	10-41690-19
SEAL WIRE CONNECTOR BLOCK IN TENSIONER	10-16047
SEAL WIRE CONNECTOR KIT	10-16201
SHAFT, MOUNTING (for tensioner cam & spring)	10-16129
SPRING (for tensoner assembly)	562-70-17
STUD (for spring mounting)	10-16145
TENSIONER ASSY W/CAM, STUDS,SPRINGS,MOUNT-FRONT	10-41211
TENSIONER ASSY W/CAM,STUDS,SPRINGS,MOUNT-SIDE	10-41212
THUMB NUT, BLACK PLASTIC (attaches seal wires)	568-03-03
TRANSITE INSULATOR 40" LENGTHS (under seal wires)	10-16041-18
WASHER, BRASS (under thumb nut & screw above)	548-24-19
WASHERS, PLASTIC (brass post mounting insulators)	548-24-13
FILM HOLD DOWNS	
	part #
FILM HOLD DOWN, COMPLETE FRONT	10-41104-16
FILM HOLD DOWN, COMPLETE SIDE	10-41104-19
SHOULDER BOLTS FOR HOLDDOWNS	10-16449
SPRING (for holddowns)	562-72-47
TEFLON SLEEVE MATERIAL 12" X 9 YARDS	573-56-64
CLOSER (DOOR) ASSEMBLY	
	part #
CLOSER ASSEMBLY	570-10-28
CRANK (bracket on seal head)	10-16107
SPRING , ASSIST	562-70-29-01
BRACKET, SPRING HOLDER	10-40043
HB-3	
	part #
HOLEBURNER COMPLETE	HB-3
GLOW TIP (for HB-3) STANDARD TIP	10-41265-20
GLOW TIP LARGER "S" TIP	10-41265-25
HOLEBURNER RECEPTACLE (on seal arm)	600-11-02
COVER, TOP METAL BRACKET SUPPORTS RECEPTACLE	10-16148

COVER, BOTTOM METAL SHIELD FOR RECEPTACLE	10-41326
THUMBWHEEL, (black plastic knob on HB-3)	568-20-19
POST, (hexagon mounting post)	10-41252
EXTENSION ARM, (burner slides in this rack)	10-41258
O-RING, HEIGHT ADJUSTER	573-40-13
SEAL PAD ASSEMBLY COMPONENTS	
	part #
2016 SEAL BED ASSEMBLY	10-54298
SEAL BED RETAINING COMPONENTS	
MACHINE SCREW	521-64-71-02
NYLOCK NUT	546-57-08
WASHER	548-24-25
SEAL BED SPRING	562-72-66
SEAL PAD 1" FOAM 36" LENGTH	10-50588-05
TEFLON TAPE 2 1/2" 9 YARD ROLL	573-56-68
TEFLON TAPE 3/4" 10 YARD ROLL	573-56-69
TEFLON TAPE 3/4" 36 YARD ROLL	573-56-17-01
MAGNET ASSEMBLY COMPONENTS	
	part #
MAGNET, 90V DC	640-40-10
BRACKET, MAGNET HOLDER	10-54244
CONTACT PLATE (mounted to seal head)	10-54269
CONVEYOR ASSEMBLY COMPONENTS MB MODELS	
	part #
BELT, CONVEYOR , W/LACING & CONNECTOR ROD	10-40243-02
BELT, TIMING	562-32-06
BRUSHES--GLEASON/AVEY INCLUDES SPRINGS (2 IN A KIT)	640-45-07-03-K
CONVEYOR ASSEMBLY COMPLETE	10-54252
CRANK HANDLE	10-40133-20
DRIVE ROLLER ASSEMBLY	10-40241-20
DRIVE ROLLER ROLLER	10-40220-02
DRIVE ROLLER SHAFT	10-40236-02
DRIVE ROLLER (pulley side)	10-40235-01
DRIVE ROLLER BUSHING (front side)	10-40235-02
DRIVE ROLLER SPROCKET	10-40260
IDLER ROLLER- (sleeve only requires bushings & shaft)	10-40216-02
IDLER ROLLER ADJUSTER BOLT- L- BRACKET REAR	10-40226-02
IDLER ROLLER ADJUSTER BOLT- L- BRACKET FRONT	10-40226-01
IDLER ROLLER BUSHINGS (2)	560-67-03
IDLER ROLLER SHAFT	10-40226-01
LIFT ROD, (on scisor jack replace w/ lift screw as a set)	10-40237-02
LIFT SCREW (threaded rod for crank handle)	10-40238-02
LIFT SCREW BUSHINGS, BRASS	557-07-09
LIFT SCREW COLLAR	560-50-44
MOTOR	615-42-24
SPROCKET, MOTOR	10-40274
GSM MODEL PRODUCT TRAY COMPONENTS	
	part #
FOR MODEL WITHOUT CONVEYOR	
LOADING TRAY ASSMY, W/O SPRING OR LIFT SCREW	10-40008

LIFT SCREW W/PLASTIC KNOB (tray height adjuster)	10-40029
TRAY, LOADING	10-40028
BASE, (for slotted tube, bolts to tray underside)	10-40027
TUBE, (slotted angle, bolts to base)	10-40030
BOTTOM BASE THREADED, (bolts to sealer chasis)	10-40031
SPRING	562-72-43
SEAL WIRE TEMP & BALANCE COMPONENTS	
	part #
BALLAST WIRE TEMP EQUALIZER JUMPER SEAL WIRE	10-40198-03
MONITOR WIRE ASSMY, "K-TIMER" "MONITOR"	10-40014
MONITOR WIRE	10-16457
LIMIT SWITCH FOR MONITOR WIRE	610-18-23
KNOB, (for LIMITSWITCH)	568-30-02
ELECTRICAL COMPONENTS	
	part #
SEAL HEAD WIRE (MAIN) LOOP FORM CHASIS TO SEAL HEAD	605-70-19
BRUSHES, MOTOR GLEASON/AVERY WITH SPRINGS (2)	640-45-07-03-K
CONTACTOR, MERCURY	610-60-14
CONTROLLER, BELT SPEED	10-54341
CORD, MAIN POWER	605-72-43
FUSE 1.5 AMP FAST	600-62-27
FUSE 15 AMP MAIN	600-62-38
FUSE HOLDER	10-21634
MAGNET	640-40-10
MAGNETS, CAPACITOR,	632-21-22-52-06
MAGNETS, RECTIFIER,	635-70-29
MOTOR CONVEYOR 90V DC	615-42-24
RELAY CONTACTOR, CUBE RELAY TOP ONLY	610-50-32
RELAY SOCKET. (base for cube)	600-30-31
SWITCH, ACTUATOR ,SEAL, MAGNET,CONVEYOR MICRO	610-18-22
SWITCH, DWELL , STD/POLY	610-14-37
SWITCH, ON/OFF	610-14-30
TERMINAL JUMPER	600-54-01
TERMINAL STRIP	600-50-10
TIMER KNOB (ROUND)	568-03-23
TIMER, CONVEYOR AND MAGNETS	10-54180-90
TRANSFORMER, HOLEBURNER	640-10-35
TRANSFORMER, SEAL WIRES	640-10-71
FILM SEPERATOR/ CRADLE ASSBLY COMPONENTS	
	part #
CRADLE ASSEMBLY COMPLETE	10-41998-20
ROLLER	10-36458-04
COLLAR LOCKING, FILM POSITIONING COLLARS	10-36466
BRAKE	10-54195
CRADLE MOUNTING BOLTS (thumbnuts)	568-20-05
PINWHEEL HUB ASSEMBLY	10-41863
BACKUP WHEEL	10-50560
TENSIONING SPRING	10-40086
SEPARATOR TABLE ASSEMBLY STAINLESS STEEL	10-41767
FILM OPENING ROD	10-50553-01
BRACKET OPENING ROD	10-50551

THUMBNUT (lock for opening rod)	568-20-05
PINWHEEL LOCATING COLLAR	557-07-08
PINWHEEL PERFERATOR SHAFT	10-41875-02